

## Under Review Notification

**Raised By:** VANESSA MOREL

**Product #:** DART TOOLING EUROCOPTER

**Date:** 17.11.7

**Product Name:** SEAL HOLDER HAFTING TOOL

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise Customers	Stop Production	Re-Work Stock	PP Under Review	Product Specifications Under Review ("Bluefiles")		
RBEM632V3009129-3	RBEM632V3009129 REV 1	Y	N	Y	N	N	Y	N	17-739	SEE ENGINEERING

**Description of Issue:** FIT ISSUE  
 RBEM632V3009129-3 REV 1: SKETCH AND CAD MODEL DOESN'T FIT TOGHETER FOR HOLES CENTER/CENTER, NEW CENTER TO CENTER PROVIDE  
 NEED TO REAM BUSHING (ITEM 29) TO THE NEW HOLE DIMENSION/TOLERANCE OR PURCHASE McMaster#8486A901 MADE-TO-ORDER BUSHING  
 (DEPEND WHAT PEC CHOOSE, LEAD TIME, \$\$\$)  
 SEE ENGINEERING (VM) BEFORE DOING THE HOLES IN RBEM632V3009129-3 AND BEFORE ASSEMBLE BUSHINGS (ITEM 29)  
 WITH RBEM632V3009129-3 (VM)

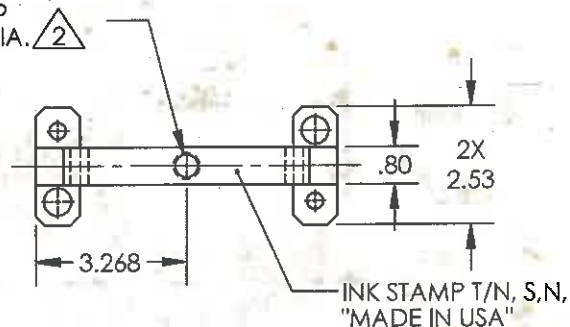
**Distribution:**

VP Operations Director of Operations Director Quality Assurance Director of Engineering	Chief Engineer Engineering Project Managers Engineering Clerk Customer Support Manager	Production Engineers Production Planners Purchasing Manager Technical Support	Product Manager - Solutions Provider
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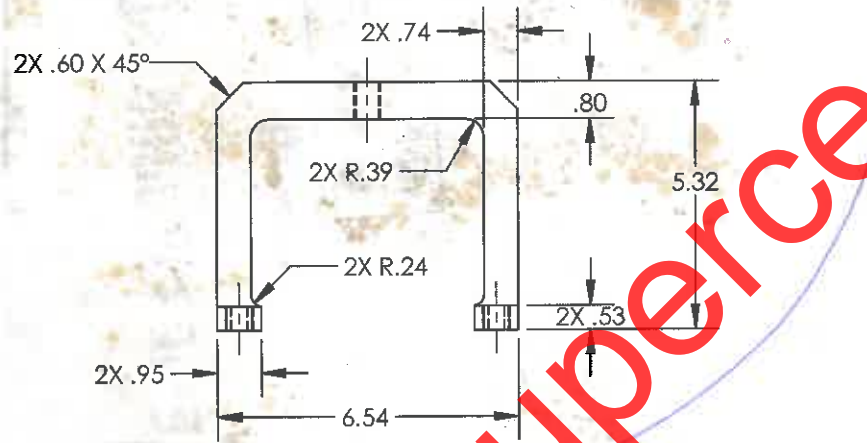
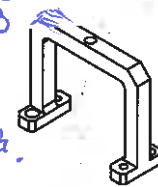
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REVISIONS			DESCRIPTION	DATE	INITIAL	APPROVED
REV	ECR					

TAP FOR M12X1.75  
HELICOIL INSERT = 1.5 \* DIA.

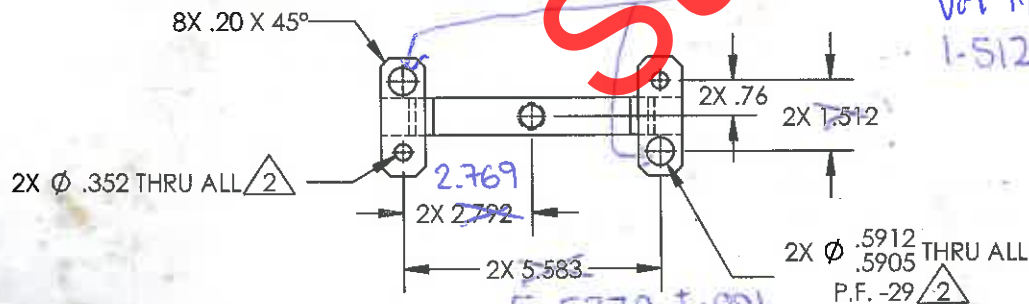


BUSHING REAM AT:  $0.475 \pm .001$   
OR  
PURCHASE MCM# 8486A901  
 $0.475 \text{ ID} \times .591 \text{ OD} \times .519 \text{ LG.}$



PHOTOCOPY  
RETURN TO  
ENGINEERING  
WITHOUT NOTICE  
NO. 166119 MJS  
1209-11

- NOTES:**
- DUAL FINISH:  
1ST: CLEAR ANODIZE MIL-A-8625F TYPE II, CLASS I.  
2ND: POWDER COAT YELLOW, FED #13538.
  - NO POWDER COAT THIS SURFACE.



VOL 11/7/17  
1-512 ± .001

STAND  
VOL 2017-11-7

<b>DART AEROSPACE</b>	
TITLE <b>SEAL HOLDER HAFTING TOOL</b>	
DWG NO. <b>RBEM632V3009129-3</b>	REV <b>1</b>
MATERIAL <b>6061</b>	
FINISH <b>SEE NOTES 1 &amp; 2</b>	
SPEC <b>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± 1 SURFACES = 125°</b>	
DRAWN BY: <b>CLOUGH</b>	
CHECKED: <b>DUERFELDT</b>	
OPPS APPR: <b>ANDERSON</b>	
QA APPR: <b>LINDSAY</b>	
APPROVED: <b>GILBERT</b>	
SCALE <b>1:4</b>	
DATE <b>5/5/2016</b>	
SHEET 3 OF 15	